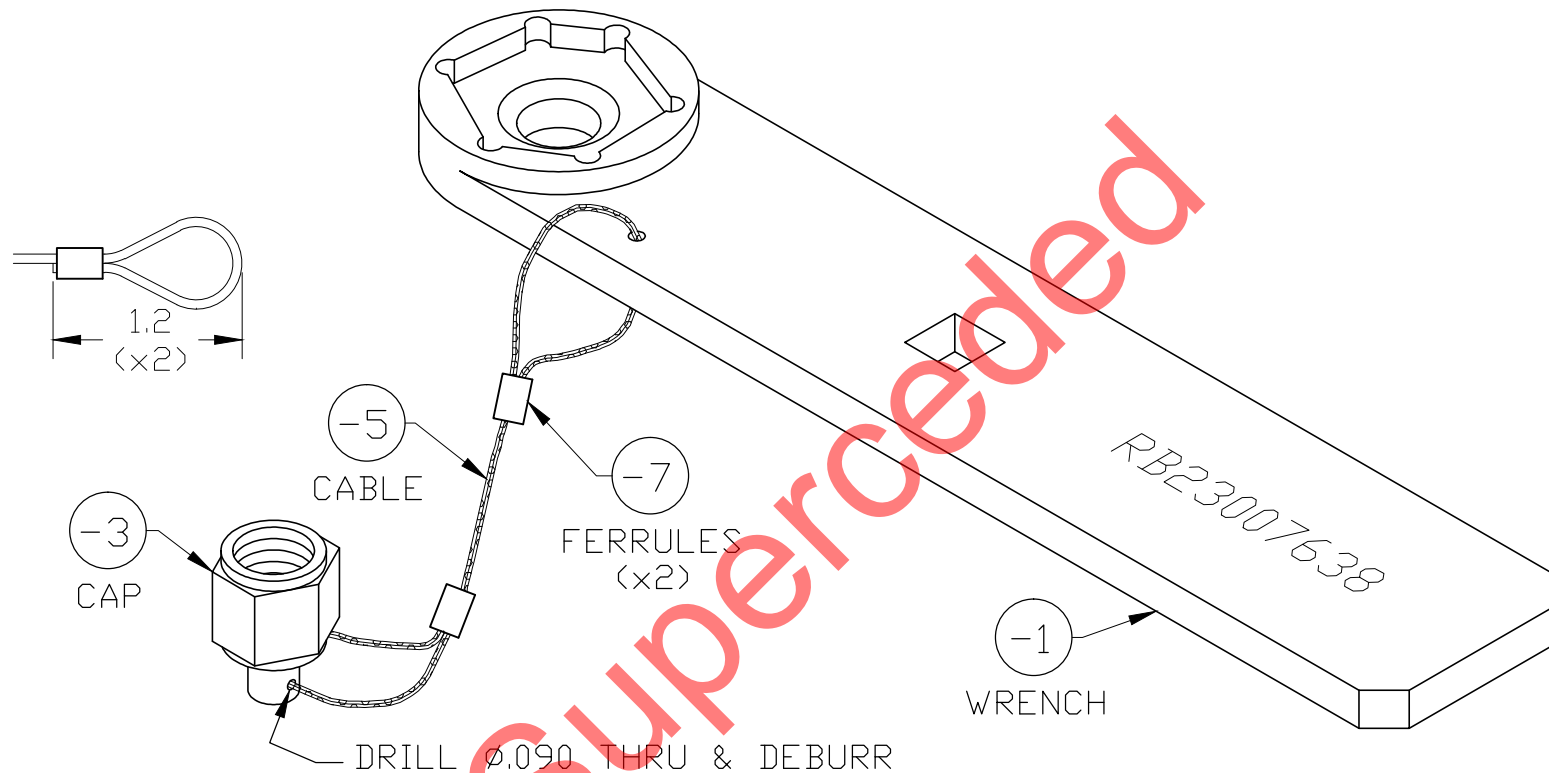


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	TOOL UPDATED FOR MODERN MANUFACTURE; SUPERSEDES WRENCHES: 269T9218, 23002215, & OLD 23007638.	9/25/03	-	-
2	CHANGED DASH No.'S; CABLE WAS -1, CAP WAS -2, & WRENCH WAS -3. ALSO IMPLEMENTED NEW BOM, TITLE BLOCK, & REV. TABLE.	11/20/07	WP	DW



#### NOTES

- REPLACES ROLLS-ROYCE 23002215 AND SCHWEIZER 269T9218

ASSY QTY	QTY	B/O	PART #	TOTAL QTY	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	WRENCH	FLAT BAR	4140 1/2 x 1-5/8 x 8	2
			-3	1	CAP		AN929-4	1
			-5	1	CABLE	NYLON COATED	Ø1/16 x 9 in.	1
			-7	2	FERRULES	AL.	Ø1/16 WIRE CRIMPS	1
ASSY #								

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT TREAT -1 ONLY; RC 36-40	
.XXX ± .005	FRACTIONS ± 1/32	FINISH BLACK OXIDE -1	
.XX ± .01	ANGLES ± 5°	USED ON MODEL	
.X ± .1		SCHWEIZER, ALLISON	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		ROLLS ROYCE	
SCALE	NTS	DATE	8-25-03
		SHEET	1 of 2

WRENCH

WRENCH

-.150 DEEP

.19 CHAMFER X 27

.3780 SQR  
.3750

3780 SQR  
3750

Ø.450 THRU  
CSK 120° X Ø.650

R.75

DRILL Ø.188  
T.20 X 6  
ON Ø1.045 BC

RB23007638

## 2 TEXT

-.505 MIN.

3,000

- 0.09

- 7.00

150

.40

RED BARN MACHINE

TITLE  
WRENCH - FUEL INJECTOR

DWG NO. RB23007638-1

RE	
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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:  
DECIMALS  
.XXX ± .005  
.XX ± .01  
X ± .1  
FRACTIONS ± 1/32  
ANGLES ± .5°

DRAWN BY:	COLE
APPROVED	
HEAT TREAT	-1 ONLY; RC 36-40
FINISH SPEC	BLACK OXIDE -1

UNLESS OTHERWISE SPECIFIED  
1. BREAK ALL SHARP EDGES  
.015 x 45° PR .015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

	USED ON MODEL
	SCHWEIZER, ALLISON
	ROLLS ROYCE

SCALE	NTS	DATE	8-25-03	SHEET	2 of 2
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